

ISO 9001 TL 9000 ISO 14001

FO Patch cord LC APC/LC APC tde 9/125µ OS2 Simplex Mini LSOH Length: xxxxx



# tde - Fiber Optic Assemblies

The tde patch and trunk cables are manufactured completely at the German facility in Ohrte. Production processes at tde meet the latest standards, and the company has one of the most up-to-date fiber optic assembly houses in Europe. Fiber optic patch cables and trunk cables are manufactured in many different configurations using highly automated processes on two independent mass production lines. The range of products on offer encompasses the entire spectrum of connector types available on the market. Production capacity is around 100,000 fiber optic connectors per month, and this can be ramped up easily whenever required. To guarantee consistently top quality, only the best components from renowned vendors are used. All tde production staff have the necessary qualifications and education, and have been well trained in using specialist technical equipment such as laser cleavers and glue-dispensing robots.

Each cable application is subjected to a full test procedure comprising interferometer measurements, insertion loss and return loss measurements and a final visual inspection to ensure that only 100% error-free products are shipped to the customer.

Products made by tde perform at least internationally accepted quality standards and norms. The quality management system is ISO 9001, ISO 14001 and TL9000 certified.



### tde® trans data elektronik GmbH

#### Headquarter address:

Lingener Str. 2 D-49626 Bippen/Ohrte Tel.: +49 5435 9511 0 Fax.: +49 5435 9511 32

#### Sales office address:

Prinz-Friedrich-Karl-Str. 46 D-44135 Dortmund Tel.: +49 231 8805 61 13 Fax.: +49 231 8805 61 15

info@tde.de | www.tde.de



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# **Technical Data**

## **FO Connectors**

Connector Type	LC APC Unibody Simplex
Housing	Plastic, Green
Ferrule	Zirconia Straight Split, Spring-loaded Axially
Ferrule Hole	125.5 µ
Ferrule Concentricity	≤ 0.6 μ
Mating Cycles	500
Operating Temperature	-40°C up to +75°C
Strain Relief to	100 N
Manufacturer	tde

### **Optical performance**

Fiber	Туре	Wavelength	Insertion loss typ.	Insertion loss max.	Return loss min.
9/125µ	LC APC	1310 / 1550 nm	≤ 0.10 dB	0.18 dB	75 dB

## **FO Cables**

### Cable Data

Fiber Amount	1
Fiber Type	9/125µ, Corning G.657.A1 Ultra
Secondary Coating	600μ, easy strippable
Strength Members	Aramid yarns
Outer Jacket	LSOH (Halogen free, low smoke, flame retardant thermoplastic compound)
Jacket Colour	Yellow
Outer Diameter	1.8 (±0.1mm)
Standard printing	"t d e – IVH01E09-1.8mm Ultra LSZH" and sequential meter marking + Lot number
Applications	Patchcords/ Pigtails

#### Mechanical/ Thermal Characteristics

Weight	6.0 kg/km
Operational Tensile load	105 N
Bending radius	10 x outer diamter
Operating temperature	$-5^{\circ}C$ to $+ 60^{\circ}C$
Fire resistance	Pass (EN 50266, IEC 60332-3)
Halogen content	Free (EN 50267, IEC 60754)
Smoke density	Low (EN 50268, IEC 61034-1/2)



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#### **Special features**

Characteristics Fiber and aramid yarn free movable in the compound

## FO Fiber

Туре	Corning Ultra SMF-28® 09/125µ OS2 singlemode fiber
Maximum Attenuation	At 1310 nm max. 0.32 dB/km At 1383 nm max. 0.32 dB/km At 1490 nm max. 0.21 dB/km At 1550 nm max. 0.18 dB/km At 1625 nm max. 0.20 dB/km
Attenuation vs. Wavelength	Range: 1285 - 1330 mm; Ref. $\lambda$ : 1310 nm; Max. Difference: 0.03 dB/km Range: 1525 - 1575 mm; Ref. $\lambda$ : 1550 nm; Max. Difference: 0.02 dB/km
Macrobend Loss	Mandrel Radius: 10mm; Number of Turns: 1; Wavelength: 1550nm; Induced Attenuation: $\leq 0.50$ dB Mandrel Radius: 10mm; Number of Turns: 1; Wavelength: 1625nm; Induced Attenuation: $\leq 1.5$ dB Mandrel Radius: 15mm; Number of Turns: 10; Wavelength: 1550nm; Induced Attenuation: $\leq 0.05$ dB Mandrel Radius: 15mm; Number of Turns: 10; Wavelength: 1625nm; Induced Attenuation: $\leq 0.30$ dB Mandrel Radius: 25mm; Number of Turns: 100; Wavelength: 1310nm, 1550nm, 1625nm; Induced Attenuation: $\leq 0.01$ dB
Point Discontinuity	Wavelength: 1310 nm; Point Discontinuity: $\leq$ 0.05 dB Wavelength: 1550 nm; Point Discontinuity: $\leq$ 0.05 dB
Cable Cutoff Wavelength (λccf)	$\lambda ccf \le 1260 \text{ nm}$
Mode-Field Diameter	At 1310 nm = 9.2 ± 0.4 μm At 1550 nm = 10.4 ± 0.5 μm
Dispersion	At 1550 nm = $\leq$ 18.0 [ps/(nm*km)] At 1625 nm = $\leq$ 22.0 [ps/(nm*km)]
	Zero Dispersion Wavelength ( $\lambda_0$ ): 1304 nm $\leq \lambda_0 \leq$ 1324 nm Zero Dispersion Slope (S <sub>0</sub> ): $\leq$ 0.092 ps/(nm <sup>2</sup> *km)
Polarization Mode Dispersion (PMD)	PMD Link Design Value = $\leq$ 0.04 ps/ $\sqrt{km}$ Maximum Individual Fiber = $\leq$ 0.1 ps/ $\sqrt{km}$

### **Dimensional Specifications**

Fiber Curl	$\geq$ 4.0 m radius of curvature
Cladding Diameter	125.0 ± 0.7 μm
Core-Clad Concentricity	≤ 0.5 μm
Cladding Non-Circularity	$\leq 0.7\%$
Coating Diameter	242 ± 5 μm
Coating-Cladding Concentricity	< 12 µm

#### **Environmental Specifications**

Environmental Test	Test Condition	Induced Attenuation 1310 nm, 1550 nm & 1625 nm
Temperature Dependence	-60°C to +85°C	≤ 0.05
Temperature Humidity Cycling	-10°C to +85°C up to 98% RH	≤ 0.05
Water Immersion	$23^{\circ}C \pm 2^{\circ}C$	≤ 0.05
Heat Aging	85°C ± 2°C	≤ 0.05
Operating Temperature Range	-60°C to +85°C	



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#### **Mechanical Specifications**

Proof Test	The entire fiber length is subjected to a tensile stress $\geq$ 100 kpsi (0.69 GPa).
Length	Fiber lengths available up to 63.0 km/spool.

#### **Performance Characterizations**

Core Diameter	8.2 µm
Numerical Aperture	0.14
Effective Group Index of Refraction	1310 nm: 1.4676 1550 nm: 1.4682
Fatigue Resistance Parameter (nd)	20
Coating Strip Force	Dry: 0.6 lbs (3N) Wet: 14 days room temperature: 0.6 lbs (3N)
Rayleigh Backscatter Coefficient (for 1 ns Pulse Width)	1310 nm: -77 dB 1550 nm: -82 dB

# **Product variants & accessories**

ArtNo.	Description
P-LCA/LCA09S-Mxxxxx	FO Patch cord LC APC/LC APC tde 9/125µ OS2 Simplex Mini LSOH Length: xxxxx
P-LC/LC09S-Mxxxxx	FO-Patch cord LC/LC tde 9/125µ OS2 Simplex Mini LSOH Length: xxxxx
P-LC/LC50S3Mxxxxx	FO-Patch cord LC/LC tde 50/125µ OM3 Simplex Mini LSOH Length: xxxxx
P-LC/LC50S4Mxxxxx	FO-Patch cord LC/LC tde 50/125µ OM4 Simplex Mini LSOH Length: xxxxx